

An Update On Device Integration

- Current Status and News -

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What is meant by 'Device Integration' ?



Integration is our Business !



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What a system needs to know



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Operation: Menu Display- and Edit-Formats

Firmware: Parameters Attributes (e.g. read_only) Functions (e.g. Reset)

Communication: Addressing Description of Transactions Meta Data: Device Name Firmware Version Profile Revision Manufacturer

The "Descriptive" Way

Meta Data: Device Name Firmware Version Profile Revision Manufacturer

Firmware: Parameters Attributes (e.g. read_only) Functions (e.g. Reset)

Operating:

Menu Display- and Edit-Formats

Communication:

Addressing Description of Transactions

```
MANUFACTURER 255, DEVICE_TYPE 2,
DEVICE_REVISION 1;
Variable MaxMeasurement
```

```
TYPE FLOAT;
HANDLING READ;
MIN_VAL = 0.5;
```

```
Variable Damping
```

```
TYPE ENUM;
ITEM(1) = "AUTO";
ITEM(2) = "MAN";
```

```
ethod
```

```
Method setDamping
{IF MaxMeasurement=0.8
THEN Damping=,,MAN";}
```

```
Menu Measure_Set
{MEMBER MaxMeasurement;
MEMBER Damping;}
```

```
COMMAND Read_Damping
```

```
BLOCK DeviceBlock;
INDEX 10;
OPERATION READ;
TRANSACTION{
    REQUEST{}
    REPLY{DeviceBlock DEVICE MAN I
```



History of EDDL





- **1991** First publications under the heading "Interoperable System Project" (ISP) *Elektronik 1991, Nr. 18*
- **1992** HCF declares HART DDL as a new HART standard
- **1996** FF declares an extended form of the HART DDL as a new FF standard
- **2000** PNO declares an extended form of the HART DDL as a new PNO standard
- 2004 EDDL (IEC 61804-2) merges all DDL dialects into one language specification
- 2004 EDDL Enhancements Phase 1 extends the language with elements for new extended user interface controls
- **2007** EDDL Enhancements Phase 2 will offer OPC UA integration, Offline Configuration including Up-/Download, modular devices and more.

"But, there are EDDL Profiles"



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"But there are Host System Specialities"



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Field Communicator 275/375

- strong restricted use of HART EDDL:
 - maximum 255 parameters in up-/download list
 - conditions in menu objects are not calculated at all or not dynamic
- no or insufficient offline operation

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AMS

- similar restrictions like HART Communicator 275/375
- standard menu structure only allows to sub menu levels \Rightarrow redesign of menu structure necessary
- − dialogs need to have additional descriptions and resource
 ⇒ input fields must be positioned and configured for each parameter



PDM

- uses extended DD language
- uses the HC 275/375 online menus for offline operation \Rightarrow redesign of the menu structure necessary
- special online dialogs (e.g. trend display)



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Frame Apps are independent from the bus system:



PROFIC HART, FF Ethernet AS-Interface

IO-Link

. . .

DTMs provide highly sophisticated user interfaces and specific functionality



Project	Ψ×
Device tag	Address (
🔜 HOST PC	
📮 🝓 RSLinx Flex Rail	
🔁 🙀 1794-IE8H/B	0
IDIN	0
IDIN	0
	0
🦾 🙀 1794-ОЕ8Н/В	1
📮 💶 PROFIdtm	ر 0
	ر 22
💭 1794-IF8IH/A	ر 2
🔠 Levelflex / FMP 5x /	ر 0
🏷 ND9000H	ر 0
1794-OF8IH/A	ر 5

Data Persistency & Nested Topologies

"But: Where to get all these DTMs?" "But: All DTMs look differently"



Both ways combined through "iDTMs"

Integration is our Business !

iDTM = interpreting **DTM**







- iDTM allows integration for devices where no specific DTM exists/can be found
- Complete device operation through manufacturer-created EDDs
- Plus the usage of official interpreter gives the user a complete and safe function
- The iDTM is handled like any other device DTM
- Each device appears in the catalogue under the device vendor:





A unified look&feel is a key user benefit







- There is an increasing demand for Device Integration
- There are different ways to do it
- Both ways have their Pros and Cons
- The iDTM products unite the Pros of both worlds
 - \rightarrow End users can finally focus on their application
 - \rightarrow The device vendors can focus on outstanding device functionality





There are new technologies on the horizon

- FDT works on a 2.0 specification
- DCS vendors work on FDI





End user Driven:

"... Our company (chemical company) has built 3 new production plants in which we have used fieldbus technology (FF and PA).

We have encountered many problems during the engineering , construction and start-up phases...

-commissioning of the FF- and PA-devices was taking a lot of time (10 minutes or even much longer using our 3 host systems) and was not done before the start of the loop-checks .

After the start-up of the 3 plants we still are wrestling with : - the management of the fieldbus device software versions (DD's , EDD's , DTM's , GSD's , ...)

Developer Driven:

From ActiveX to .NET

User Interfaces through Windows Presentation Forms

Latest Development Tools (Visual Studio) allow higher productivity

Targets of FDT 2.0



- General Innovation / technology update
- Improved Performance and Installation
- Requirements from the factory automation (PLC Tool Interface)
- Improve Interoperability
- Analysis of problems with FDT 1.2
- Improved compatibility and Life Cycle Support

FDT 2.0 – Interoperability through...



- Simplification of the system arcitecture
- Even more detailled interface specification
- Development of Standard components









- FDI = Field Device Integration
- One single standard for device integration
- Investment protection through focus on compatibility
- Robustness
- Only one integration entity needed for all systems
- Lifecycle support

Information taken from:

VDI-Automation Conference 2010 in Baden-Baden: Field Device Integration (FDI) - Betrachtung im Systemkontext

Authors: Großmann, Daniel; John, Dirk ABB AG Forschungszentrum, Ladenburg; Lange, Ronald, Siemens AG, Nürnberg.









Implications for the end user



Integration is our Business !

Will have to deal with:

- FDT 2.0 frame applications
- FDT 2.0-DTMs
- FDI-based DCS and/or tools
- ► FDI Device Packages

Will profit from

- Only one single Device Package per device
- Better device/frame coverage
- Improved overall interoperability and compatibility

CodeWrights Offering





The iDTM for FDI will again allow a seamless integration of descriptive technology to FDT

For FDT 2.0 and/or 1.2

Uses the Pros of both

technologies.





Thank you for your attention!

I am happy to answer your questions now

or later under

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